













GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												

Technical drawing of a vertical metal profile. The main view shows a long, narrow profile with a total length of 1345 mm. The top flange has a width of 24 mm and a thickness of 20 mm. The main body has a width of 61 mm. The bottom flange has a width of 44 mm and a thickness of 61 mm. A detail view (Detail -A) shows a cross-section of the profile with dimensions: 27,8 mm (total width), 3,2 mm (flange thickness), 9,5 mm (web thickness), and 1,7 mm (flange width). A note indicates that all dimensions are in mm and that sharp edges and burrs should be removed.

24 20

61

1222

61

44

1345

75

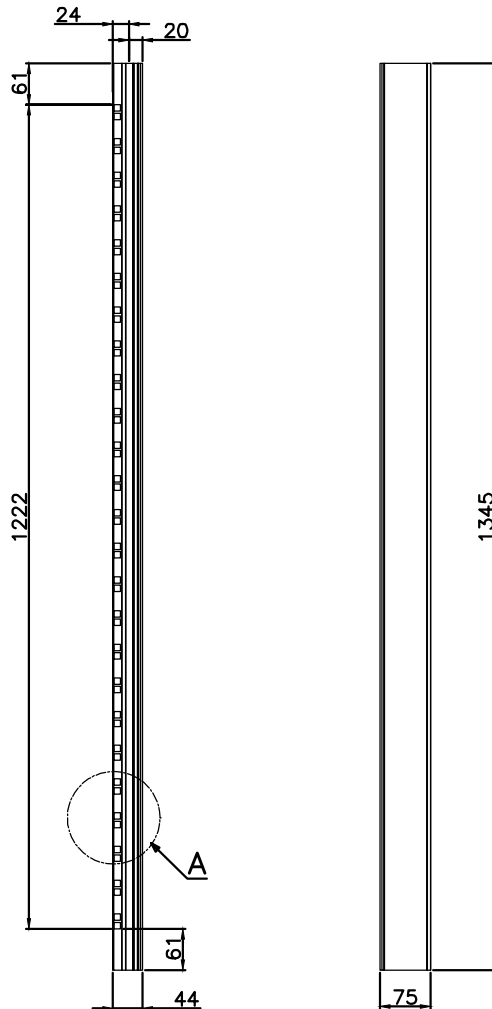
27,8 3,2 9,5 1,7

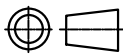

Detail -A

NOTE.

1. ALL DIMENSIONS ARE IN mm

2. REMOVE SHARP EDGES AND BURRS



							L=1345	EXTRUSION REF. 942-50202	
L.No.	QTY	PART / STOCK No.	DESCRIPTION				SIZE (mm)	COMPANY STD./I.S	Wt. (Kg)
								MATERIAL	
						PRODUCT	KMRC RS(3R) METRO CARS		
						REF DRG			
						MATERIAL			
						HEAT TREAT.	APPD	KCS	170417
						SURFACE TREAT.	REVD		
						TITLE	CHKD	SNH	170417
						FRAME-RH	DRWN	KIRAN	170417
							SCALE		SHEET OF
						DRG No.	942-50258		
							 BEM LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>		
							ALT 0		
T.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD				